



PRIMEGRIP



**METAL
BENDING**

PRODUCT GUIDE 2024

METAL MADE EASY



03-522

DOUBLE LOCK SEAMER



- Two stages of a double lock seam in a single tool.
- Closes the single lock in a standing seam roof.
- Reverse side completes the double lock.
- Lightweight and easy to use.
- Durable powder-coated steel.

MASTER QTY: 6



03-523

DDRIP EDGE LOCKING SEAMER



- Fast locking of drip edge without tool marks.
- Can be used to pre-bend, or with roof panels in place.
- Clamping design prevents slippage and scratching.
- Steel construction with powder-coated finish.
- Usable with gutters in place in most cases.

MASTER QTY: 6

03-532

12" FOLDING BAR

INNER QTY: 3
MASTER QTY: 24**03-533**

18" FOLDING BAR

INNER QTY: 3
MASTER QTY: 18**03-534**

24" FOLDING BAR

INNER QTY: 3
MASTER QTY: 12

- Easy-to-use folding mechanism for metal sheets.
- Handy sight holes assure proper depth alignment.
- $\frac{3}{8}$ " and 1" bend depths.

03-560

14½"×1" HEMMING TOOL



- Makes 1" bends in metal panels up to 14½" wide.
- $\frac{1}{8}$ " throat gap allows use with up to 15 gauge material.
- 12" handle with double layer cushion grip for smooth and effortless work.
- 10 gauge mild steel construction with heat-treated powder-coated finish for strength and durability.

PART #	WIDTH	BEND DEPTH	THROAT GAP	MAX. MATERIAL THICKNESS
03-560	14½"	1"	1/8"	15 GAUGE

INNER QTY: 2 | MASTER QTY: 12

03-561

17¼"×1½" HEMMING TOOL



- Makes 1½" bends in metal panels up to 17¼" wide.
- $\frac{1}{8}$ " throat gap allows use with up to 15 gauge material.
- 12" handle with double layer cushion grip for smooth and effortless work.
- 10 gauge mild steel construction with heat-treated powder-coated finish for strength and durability.

PART #	WIDTH	BEND DEPTH	THROAT GAP	MAX. MATERIAL THICKNESS
03-561	17¼"	1½"	1/8"	15 GAUGE

INNER QTY: 2 | MASTER QTY: 12

03-562

19"×1½" HEMMING TOOL



- Makes 1½" bends in metal panels up to 19" wide.
- ⅝" throat gap allows use with up to 15 gauge material.
- 12" handle with double layer cushion grip for smooth and effortless work.
- 10 gauge mild steel construction with heat-treated powder-coated finish for strength and durability.

PART #	WIDTH	BEND DEPTH	THROAT GAP	MAX. MATERIAL THICKNESS
03-562	19"	1½"	⅝"	15 GAUGE

INNER QTY: 2 | MASTER QTY: 12

03-563

20"×1½" HEMMING TOOL



- Makes 1½" bends in metal panels up to 20" wide.
- ⅝" throat gap allows use with up to 15 gauge material.
- 12" handle with double layer cushion grip for smooth and effortless work.
- 10 gauge mild steel construction with heat-treated powder-coated finish for strength and durability.

PART #	WIDTH	BEND DEPTH	THROAT GAP	MAX. MATERIAL THICKNESS
03-563	20"	1½"	⅝"	15 GAUGE

INNER QTY: 2 | MASTER QTY: 12

03-564

18" DRIP EDGE BENDER



- Ideal for bending panel edges to create drip edges, can be used overhead or on a workbench for pre-bending.
- Make 1" or 1½" bends.
- 2 mm throat gap allows use with up to 18 gauge material.
- Bar-shaped handle allows two-handed use for extra leverage.
- 14 gauge mild steel construction, heat-treated powder coating.

INNER QTY: 2 | MASTER QTY: 12

03-565

24" DRIP EDGE BENDER



- Ideal for bending panel edges to create drip edges, can be used overhead or on a workbench for pre-bending.
- Make 1" or 1½" bends.
- 2 mm throat gap allows use with up to 18 gauge material.
- Bar-shaped handle allows two-handed use for extra leverage.
- 14 gauge mild steel construction, heat-treated powder coating.

INNER QTY: 2 | MASTER QTY: 12

03-566

36" DRIP EDGE BENDER



- Ideal for bending panel edges to create drip edges, can be used overhead or on a workbench for pre-bending.
- Make 1" or 1½" bends.
- 2 mm throat gap allows use with up to 18 gauge material.
- Bar-shaped handle allows two-handed use for extra leverage.
- 14 gauge mild steel construction, heat-treated powder coating.

MASTER QTY: 2

03-535

1"×3" HAND SEAMER



- 1" bend depth.
- Useful for thicker gauge material.
- High quality drop-forged steel.

INNER QTY: 2 | MASTER QTY: 36

03-537

1"×3" CHROME HAND SEAMER



- 1" bend depth.
- Useful for thicker gauge material.
- High quality drop-forged steel.
- Double layered and non-slip handles.
- ¼" graduation markings for easy reference.

INNER QTY: 2 | MASTER QTY: 36

03-536

1"×3" DOUBLE-LAYERED HAND SEAMER



- 1" bend, 3" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel.
- Fully heat-treated and tempered.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 36

03-539

1"×6" DOUBLE-LAYERED HAND SEAMER



- 1" bend, 6" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel.
- Fully heat-treated and tempered.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 24

03-540

1"×9" DOUBLE-LAYERED HAND SEAMER



- 1" bend, 9" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel.
- Fully heat-treated and tempered.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 16

03-541

1"×12" DOUBLE-LAYERED HAND SEAMER



- 1" bend, 12" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel.
- Fully heat-treated and tempered.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 12

03-546

2"×6" DOUBLE-LAYERED HAND SEAMER



- 2" bend, 6" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel.
- Fully heat-treated and tempered.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 12

03-547

3"×6" DOUBLE-LAYERED HAND SEAMER



- 3" bend, 6" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel.
- Fully heat-treated and tempered.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 12

03-549

2"×3" DOUBLE-LAYERED HAND SEAMER



- 2" bend, 3" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel.
- Fully heat-treated and tempered.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 24

03-511

4"×6" DOUBLE-LAYERED HAND SEAMER



- 4" bend, 6" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel.
- Fully heat-treated and tempered.
- Graduation markings for easy reference.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 12

03-512

4"×9" DOUBLE-LAYERED HAND SEAMER



- 4" bend, 9" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel.
- Fully heat-treated and tempered.
- Graduation markings for easy reference.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 8

03-528

1"×3" ANGLED DOUBLE-LAYERED HAND SEAMER—45°



- 45° steel jaw.
- 1" bend, 3" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel, fully heat-treated and tempered.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 36

03-529

1"×3" ANGLED DOUBLE-LAYERED HAND SEAMER—90°



- 90° steel jaw.
- 1" bend, 3" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel, fully heat-treated and tempered.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 36

03-530

1"×6" ANGLED DOUBLE-LAYERED HAND SEAMER—45°



- 45° steel jaw.
- 1" bend, 6" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel, fully heat-treated and tempered.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 24

03-531

1"×6" ANGLED DOUBLE-LAYERED HAND SEAMER—90°



- 90° steel jaw.
- 1" bend, 6" run.
- Useful for thicker gauge material.
- No springs so seamer jaw does not lose strength.
- High quality drop-forged steel, fully heat-treated and tempered.
- Double layered and non-slip handles.

INNER QTY: 2 | MASTER QTY: 24

03-542

180° CLINCHER



- High quality, heavy duty forged tools.
- Precoated handles.
- Manufactured to precise standards.

MASTER QTY: 30

BUILT BATTLE STRONG.™



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